

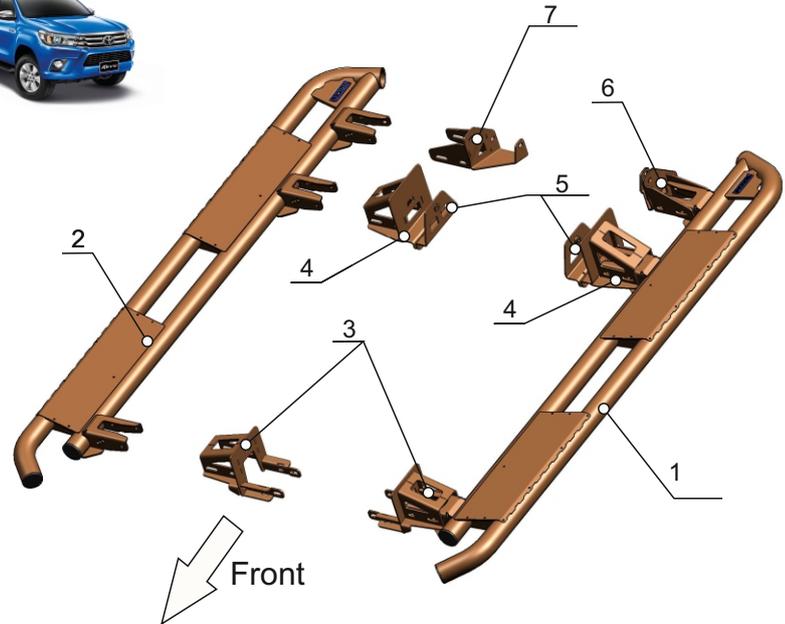
## Toyota / Hilux Revo

<b>Item:</b>	2D.5703.1.1 Side steps with sheet 2D 63.5
<b>Make:</b>	2D.5703.1.2 Mounting kit for side steps
<b>Model:</b>	steps
<b>Year of manufacture:</b>	
<b>Material:</b>	Toyota



## PARTS LISTING

1. Left steps.....	1 pcs.
2. Right steps.....	1 pcs.
3. Front external bracket.....	2 pcs.
4. Center external bracket.....	2 pcs.
5. Center internal bracket.....	2 pcs.
6. Left rear bracket.....	1 pcs.
7. Right rear bracket.....	1 pcs.
8. Tensioner.....	4 pcs.
9. Expanding nut M10.....	4 pcs.
10. Bushing 20x12x86.....	2 pcs.
11. Bushing 20x12x94.....	2 pcs.
12. Bolt M10x30.....	10 pcs.
13. Bolt M12x30.....	24 pcs.
14. Bolt M12x110.....	2 pcs.
15. Bolt M12x130.....	4 pcs.
16. Bolt M12x140.....	2 pcs.
17. Nut M10.....	10 pcs.
18. Nut M12.....	30 pcs.
19. Washer 10.....	20 pcs.
20. Washer 12.....	56 pcs.
21. Washer 12 uv.....	6 pcs.
22. Wedge locker washer 12.....	2 pcs.



## INSTALLATION PROCEDURE

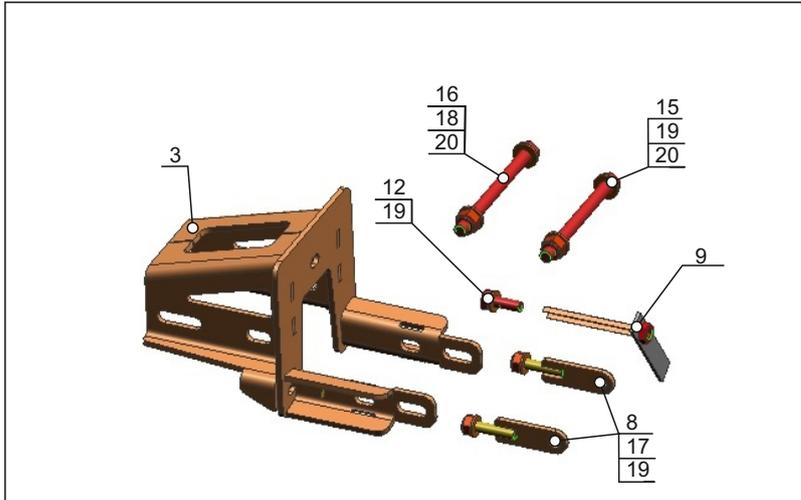


Fig. 1



Fig. 2

Installation is recommended to be started on the vehicle's right.

1. Install the embedded part (pos. 9) onto the vehicle's frame and unbend the lugs (fig. 1).
2. Install tensioners (pos. 8) onto the front bracket (pos. 3) using nuts M10 and washers M10. Install front external bracket (pos. 3) together with tensioner (pos. 8) onto the vehicle's frame, and secure to the mbedded part (pos. 9), and into standard openings of the frame using bolts M10x30 and M12x130 (pos. M12x140), using nuts M12 and washers M12 (fig. 1 and 2). Stretch out screw joints in the following order: tighten bolt M12x30 and then nut M10 of the tensioner (pos. 8), tighten bolts 12x130 (pos. 12x140).

## INSTALLATION PROCEDURE

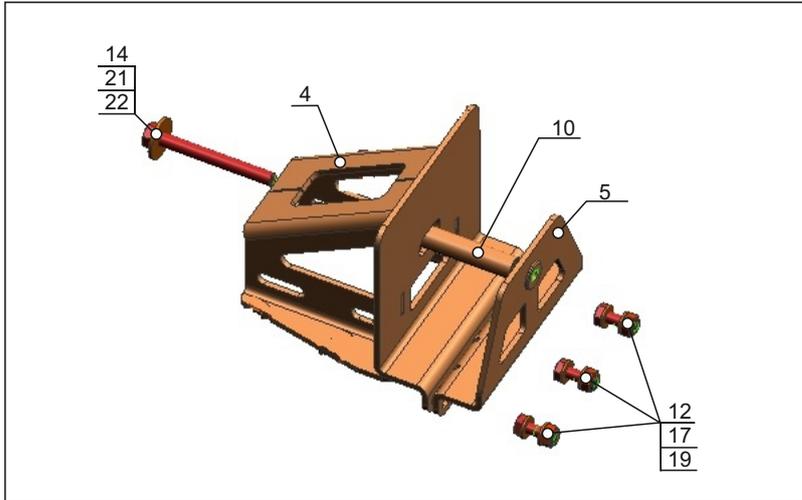


Fig. 3



Fig. 4

3. Install center external bracket (pos. 4) using center internal bracket (pos. 5), bushing (pos. 10), bolts M10x30 and M12x110, nuts M10, washers M10, M12 and M12 wedge lockers (fig. 3 and 4).

## INSTALLATION PROCEDURE

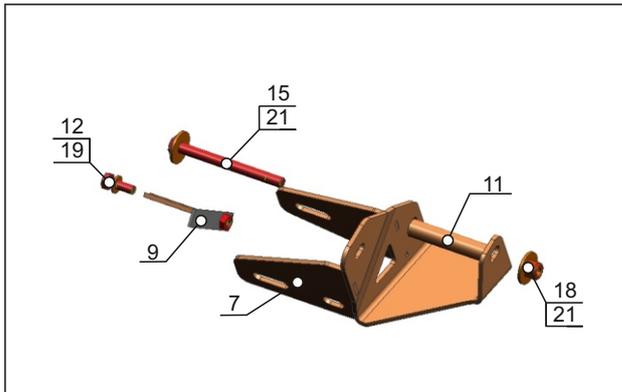


Fig. 5



Fig. 6

4. Install the embedded part (pos. 9) into the vehicle's frame and unbend the lugs (Fig. 5).
5. Install tight rear bracket (pos. 7) using bushing (pos. 11), bolts <math><10\times30</math>, M12x130, nut M12, enlarged washers M10 and M12 (fig. 5 and 6).
6. Install the steps (pos. 2) onto the bracket and start the steps using bolts M12x30, nuts and washers.
7. Install the steps from the second side of the vehicles in a similar way by removing a plastic tank cover.
8. Tighten all screw joints.